For batches admitted in Academic Session 2022-23

120221/190221: Material Science

Category	Title	Code	Credit-3			Theory Paper
Departmental Core-DC	Material Science	120221/190221/ 190211/120211	L	T	P	Max.Marks-50 Duration-3hrs.
			3	-		

Course Objectives: To make the students to understand:
1. The basic fundamentals of materials science and engineering.
2. The different classes of materials, their properties, structures and imperfections present in them.
3. The functional properties of materials and the roles of microstructure, heat treatment defects and environment play in typical engineering applications.

Syllabus

Unit-I Structure of materials
Fundamentals of crystal structures and crystal system, crystallographic planes and directions, linear and planar density, single crystal, polycrystalline material and non-crystalline materials, Homogeneous and heterogeneous solidifications, Crystal imperfections: point, line, surface and volume defects.

Unit-II Material testing and mechanical properties
Mechanical properties in static tensile, compression and bending tests, Hardness: Rockwell, Brinell, Vicker's, Impact toughness and fracture toughness.
Role of dislocations in plastic deformation, slip and twinning processes. Mechanism of ductile and brittle fracture. Fatigue: Cyclic stresses, S-N curve, crack initiation and propagation, factors affecting fatigue life; Creep: Generalized creep behavior, stress and temperature effects.

Unit-III Engineering Materials
Ferrous (Steels and Cast irons with role of different alloying elements) and non-ferrous metals and alloys (Aluminum, Magnesium, Titanium, Copper, Nickel alloys), Nano-materials, Ceramic material, Composite material with their properties and applications, Smart materials, Bio-materials

Unit-IV Phase diagrams and phase transformation of metal alloys
Concept of phases, Gibb's phase rule, Lever-rule, binary isomorphous and eutectic phase diagrams, Eutectoid, Peritectic and Peritectoid systems, allotropy in iron, $Fe-Fe_3C$ phase diagram; Isothermal transformation of austenite, continuous cooling transformation of austenite, Objectives of heat treatments, Annealing, Normalizing, Hardening (bulk and surface)

Unit-V Environmental consideration and some case studies
Corrosion: Introduction, types & its prevention; generalized material selection process, material selection for torsionally-stressed cylindrical shaft, Automotive valve spring, orthopedic implants, Integrated circuit and etc.

Course Outcomes: After successful completion of this course students will be able to:

CO1. State fundamental relationship between structure and properties of materials.

CO2. Discuss mechanical properties of materials

CO3. Compare the different processes to alter the material properties.

CO4. Determine the effect of different phases, impurities on the behavior of materials.

CO5. Analyze crystal structure and composition of different materials.

CO6. Create the different engineering materials and alloys.

Text & Reference Books

1. Material Science and Engineering: An Introduction, William D. Callister, John Willey & Sons Inc., 7th edition
2. Elements of Material Science and Engineering **by** Lawrence, H. Vanvlackdison; Wesley.Mention the Year or the Edition and Publisher and Place of Publication
3. Material Science and Engineering **by** Raghvan, V; Prentice Hall of India.
4. Introduction to Engineering Materials **by** Agrawal, B.K; Tata McGraw Hill, N. Delhi.

NPTEL Link for Material Science

https://onlinecourses.nptel.ac.in/noc18_mm05/preview

MADHAV INSTITUTE OF TECHNOLOGY & SCIENCE, GWALIOR

(A Govt. Aided UGC Autonomous & NAAC Accredited Institute affiliated to RGPV, Bhopal)

Department of Mechanical Engineering

For batches admitted in Academic Session 2022-23

120222/190222: Manufacturing Processes

Category	Title	Code	Credit-3			Theory Paper
Departmental Core-DC	Manufacturing Processes	120222/190222/ 120311/190319 /190414/120403/190404	L	T	P	Max.Marks-50 Duration-2hrs.
			2	1	-	

Course Objectives: To make students:

1. Able to learn the various methods and types of castings, welding processes, sheet metal forming, powder metallurgy

2. Able to **e**xamine the principles associated with basic operations involving the forming, machining and welding of engineering materials;

3. Aware of the necessity to manage manufacturing processes and systems for the best use of material and human resources.

Course Pre-Requisites: Manufacturing Practice

Syllabus

Unit-I Casting: Brief History, Basic principle & survey of casting processes. Sand casting, pattern materials, and allowances. Green and dry moulding, moulding methods, moulding sand properties and testing. Elements of mould and design considerations. Cores use, core materials and core making practice. Die, investment and centrifugal casting processes. Melting practice and concepts in solidification. Inspection and defects analysis.

Unit-II Forming: Elastic and plastic deformation, Concept of strain hardening. Rolling, forging, extrusion, spinning, wire and tube drawing processes, machines and equipment's, parameters and force calculations.

Unit-III Sheet Metal Working: Role of sheet metal components.Cutting mechanism. Description of cutting processes like blanking. Piercing, lancing etc. Description of forming processes like bending cup drawing, coining, embossing etc. Basic elements of presses for sheet metal working. Punch and Die clearances and die elements.

Unit-IV Welding: Principle of welding, soldering, brazing and adhesive bonding.Survey of welding and allied processes. Arc welding: power sources and consumables. MMAW, TIG& MIG processes and their parameter selection. Resistance Welding: principle and equipment. Spot, projection and Seam welding processes, Gas welding and cutting: Processes and equipment.

Unit-V Powder Metallurgy: Powder manufacturing, compaction and sintering processes. Advantages and applications of P/M. Manufacturing of Powder metallurgy components.

Course Outcomes: After successful completion of this course students will be able to:

CO1- Describe the different types of manufacturing processes and their applications.

CO2- Identify suitable manufacturing process to achieve the required product shape with the aim of avoid defects, material and time wastage.

CO3-Illustrate the advantage and limitations of various manufacturing processes with regard to shape formation and surface quality.

CO4-Analyse the manufacturing processes for given problem and able to select an appropriate process

according to a specific requirement.

CO5-Evaluate the procedures and techniques involved for the manufacturing of components for its optimization.

CO6-Propose a simplified manufacturing processes with the aim of reduction of cost and manpower.

Text &Reference Books

1. Jain R.K., Production Technology, Khanna Publishers, 2001.
2. Hajra Choudhry, Elements of Workshop Technology, Vol – II Media Promoters & Publishers, 1994.
3. Production Technology by HMT, Tata McGraw-Hill.
4.Chapman, W.A.J., Workshop Technology, Vol - II, Oxford & IBH Publishing Co. Ltd.,
5. Manufacturing Processes by Amstead, B.H., P.F. Oswald and M.L. Begeman, John Wiley and Sons Inc., New York.
6. Manufacturing Technology Vol. 1 by P.N. Rao.
7. Modern Manufacturing Process Engineering by Neibel, B.W., Alan B. Draper and R.A. Wysk, McGraw-Hill Publishing Co., New York.
8. Manufacturing Engineering and Technology by Kalpakjian, S, Addison-Wesley Publishing Co., New York.
9. Materials and Processes in Manufacturing by E. Paul DeGarmo, J. Temple Black, and Ronald Kohser, Macmillan Publishing Co., New York.
10. Introduction to Manufacturing Processes John A. Schey, McGraw-Hill Book Co., New York.

NPTEL Link for Manufacturing Process

http://nptel.ac.in/courses/112107145/

MADHAV INSTITUTE OF TECHNOLOGY & SCIENCE, GWALIOR

(A Govt. Aided UGC Autonomous & NAAC Accredited Institute affiliated to RGPV, Bhopal)

Department of Mechanical Engineering

For batches admitted in Academic Session 2022-23

120223/190223: Engineering Thermodynamics

Category	Title	Code	Credit-3			Theory Paper
Departmental Core-DC	Engineering Thermodynamics	120223/ 190223 120414/ 190413	L	T	P	Max.Marks-50 Duration-2 hrs.
			2	1	-	

Course Objective: To make students able to:

1. Understand the nature and role of the various thermodynamic properties of matter.
2. Represent a thermodynamic system by a control mass or control volume and identify work and/or heat interactions between the system and surroundings.
3. Recognize the different forms of energy and restrictions imposed by the laws of thermodynamics on conversion from one form to another.

Course Prerequisites: Basic Mechanical Engineering

Syllabus

Unit–I Basic Concepts: Thermodynamics, Property, Equilibrium, State, Process, Cycle, Zeroth law of thermodynamics, Statement and significance, Concept of an Ideal gas, Gas Laws, Avogadro's Hypothesis, Heat and work transfer. First law of thermodynamics –Statement of first law of thermodynamics, first law applied to closed system undergoing a cycle, Process analysis of closed system flow process, Flow energy, Steady flow process analysis of closed system processes, Limitations of first law of thermodynamics.

Unit –II Properties of pure substances: - P-V-T surfaces, h-s, T-S, P-V, P-h, T-V diagrams of pure substance, saturated and sub-cooled liquid, superheated vapour, quality of steam, Mollier diagram, steam table, different processes, measurement of quality of steam

Unit –III Second law of thermodynamics: Heat engine, Heat reservoir, Refrigerator, Heat pump, COP, Carnot's theorem, Carnot's cycle, Efficiency of Carnot's cycle, Statement of second law, Reversible and Irreversible processes, Consequences of Second law.

Unit –IV Availability and Irreversibility: Entropy, Entropy changes of Ideal gas, Available energy, T-S diagram, Availability and Irreversibility.

Unit- V Thermodynamics Relations: Thermodynamics relations, e.g Maxwell relations and their applications.

Air Standard Cycles: Carnot, Sterling, Ericssion, Otto, Diesel, Dual cycles and determination of their air standard efficiencies and their comparison. Brayton cycle, Atkinson cycle. PVT relationship, Mixture of ideal gases Properties of mixture of gases**.**

Course Outcomes: After successful completion of this course students will be able to:

CO1: Define energy interactions between system and surroundings.

CO2: Correlate the law of thermodynamics to real life applications

CO3: Apply the laws of thermodynamics to analyze boilers, heat pumps, refrigerators, heat engines, compressors and nozzles

CO4: Analyze the thermal efficiency of air standard cycles

CO5: Analyze the entropy concept in thermodynamic systems.

CO6: Describe benefits of improvements to thermodynamic systems.

Text &Reference Books:
1. Engineering thermodynamics **by** P.K. Nag
2. Thermal engineering **by** R.K. Rajput
3. Thermal engineering **by** P.L. Ballaney
4. P L Dhar Thermal Engineering

NPTEL Link for Engineering Thermodynamics

https://onlinecourses.nptel.ac.in/noc18_ch03/preview